Claim (amended)

A copper chromite catalyst having the molar composition

$$Cu_{(a)}Cr_{(b)}Al_{(c)}Zn_{(d)}$$

wherein

a = 10 - 40 mole %

b = 10 - 40 mole %

c = 10 - 30 mole %

d = 5 - 40 mole %

and a + b + c + d = 100

and having an XRD pattern as shown in Table I.

Table I: XRD analysis of the copper chromite catalyst

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- 0 0	Intensity (%)
18.	100
26.2	100
27.4	48
35.8	92
44.2	48
56.6	44

Claim § (amended)

A process for the preparation of a copper chromite catalyst having

the molar composition

$$Cu_{(a)}Cr_{(b)}Al_{(c)}Zn_{(d)}$$

wherein

a = 10 - 40 mole %

b = 10 - 40 mole %

c = 10 - 30 mole %

d = .5 - 40 mole %

and a + b + c + d = 100

and having an XRD pattern as shown in Table I

Table I: XRD analysis of the copper chromite catalyst

-0 0	Intensity (%)
18.	100
26.2	100
27.4	48
35.8	92
44.2	48
56.6	44

said process comprising the steps of:

aluminum and a source of zinc;

- (a) preparing an aqueous solution comprising a source of copper, a source of
 - (b) adding to the aqueous solution of step (a) a source of chromium while stirring to form a precipitate;
 - (c) recovering the precipitate and calcining the precipitate at a temperature between 200 500°C for a period between 2 5 hours to obtain the catalyst.

Please add the following new claims.

(Z

1\(\frac{4}{3}\). (New)

A process as claimed in claim 8, wherein the source of aluminum is a

chloride salt of aluminum.

△ №. (New)

A process as claimed in claim & comprising drying the precipitate

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